

inline process density and viscosity monitoring

- Simultaneous density and viscosity monitoring in diverse processes
- Repeatable measurements in both Newtonian and non-Newtonian, single- and multi-phase fluids
- Hermetically sealed, all 316L stainless steel wetted parts
- · Built in fluid temperature measurement

### Specifications

#### Fluid Measurements

Viscosity Range	1 to 3,000 cP			
	wider range available			
Viscosity Accuracy	5% of reading (standard)			
	1% & higher accuracy available			
Density Range	0.4 - 4.0 g/cc			
Density Accuracy	0.01 g/cc			
	0.001 g/cc & higher accuracy available			
Reproducibility	Better than 1% of reading			
Temperature	Pt1000 (DIN EN 60751 dass B)			
Calibrated to NIST traceable viscosity and density standards.				

#### Operational Environment

Process Fluid Temperature	-40 up to 200 °C
Ambient Temperature	-40 up to 150 °C
Pressure Range	up to 5,000 psi

#### Mechanical

Material (Wetted parts)	316L Stainless Steel		
Diameter x Length	Ø35 X 140 MM		
Process Connection	3/4" NPT		
Flange	& sanitary connections available		
Ingress Protection	IP68		
Electrical Connection	M12 (8-pin, A-coded)		



## Electronics & Communication

Analog output	<b>4-20 mA (3 channel)</b> {Viscosity, Density, Temp.}	Display (SME-TRD)	Multi-line LCD (max. 55°c)
Digital output	Modbus RTU (RS-485)	Operational temp.	max. 55 °C
	Ethernet	Power supply	24 V DC
	USB	SME-TR(D)	IP65/66
		SME-DRM	IP40/50
Wireless output	Bluetooth LE 4.0	Software	Data acquisition and service control panel
			iOS and Android app

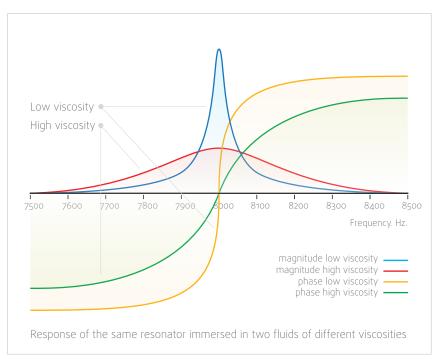
Protected by US and International patents granted and pending





## Operating principle

The rheonics SRD measures viscosity and density by means of a torsional resonator, the finned end of which is immersed in the fluid under test. The more viscous the fluid, the higher the mechanical damping of the resonator, and the denser the fluid, the lower its resonant frequency. From the damping and resonant frequency, the density and viscosity may be calculated by means of rheonics' proprietary algorithms. Thanks to rheonics' symmetric resonator design (US patent number 9267872), the transducer is isolated from the fluid in a hermetically sealed capsule, while maintaining excellent mechanical isolation from the sensor's mounting. Damping and resonant frequency are measured by the rheonics sensing and evaluation electronics (US patent number 8291750). Based on rheonics' proven gated phase-locked loop technology, the electronics unit offers stable and repeatable, high-accuracy readings over the full range of specified temperatures and fluid properties.



### Application

#### Metering and Interface detection

- Highly accurate and reliable density measurement
- Interface detection to recognize product change

### Blending and Batching

• Real-time molar ratio control in chemical reactions through continuous concentration measurement

### Biofuels and Petroleum

In Biofuel production monitor density to distinguish between raw materials and separated products
In refinery distillation column, differentiate fractions based on density and viscosity - between gasoline,

diesel, lubricant and marine fuel • Continuous measurement - eliminate manual sampling

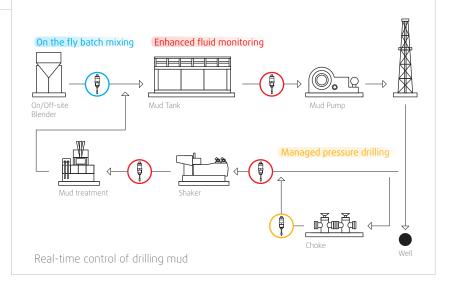
Continuous measurement - eliminate manual sampling
 and laboratory time

 $\boldsymbol{\cdot}$  Inspect quality of end product at refinery, gas station, in aeroplane and on ship

 $\cdot$  Small form factor for direct installation in flow lines

### Beverages and Dairy

- Concentration monitoring in soft drink blending
- Continuous sugar concentration read-out in fermentation
- Measure wort density in beer brewing
- Density monitoring across the dairy production process

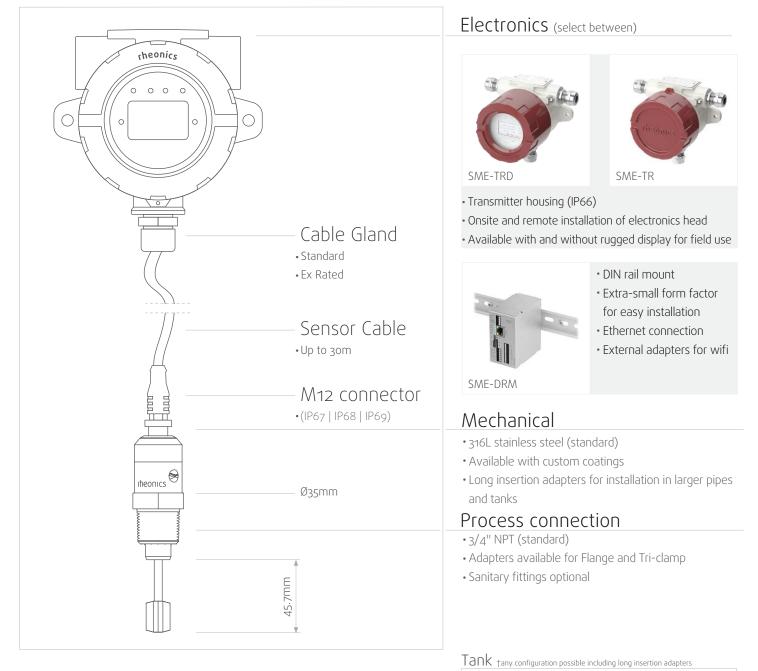


### Other applications:

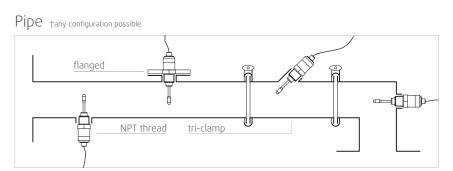
- $\cdot$  Continuous electrolyte density check in battery
- Adapt process to variable raw material quality (eg. due to stratification in tanks) by monitoring density and viscosity of the raw material in real-time
- Measure concentration of lime slurry (calcium hydroxide)
- Ink and coating density and viscosity monitoring for equipment control and QA
- Lubricant density and viscosity monitoring
- $\cdot$  Fuel consumption (density) and quality (density, viscosity) monitoring

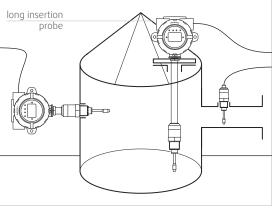


## Mechanical & Electrical



### Mounting

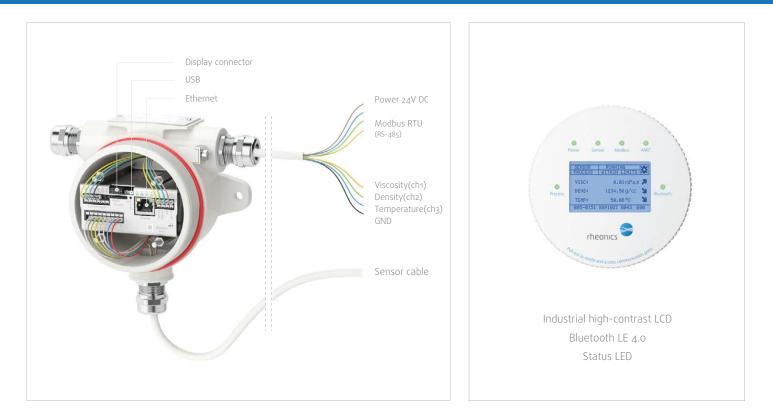




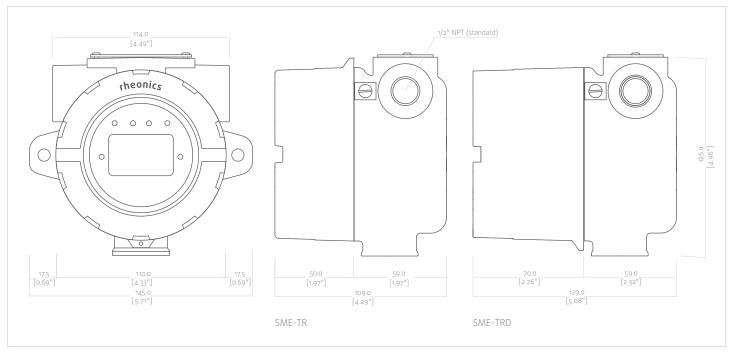


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## Electronics installation



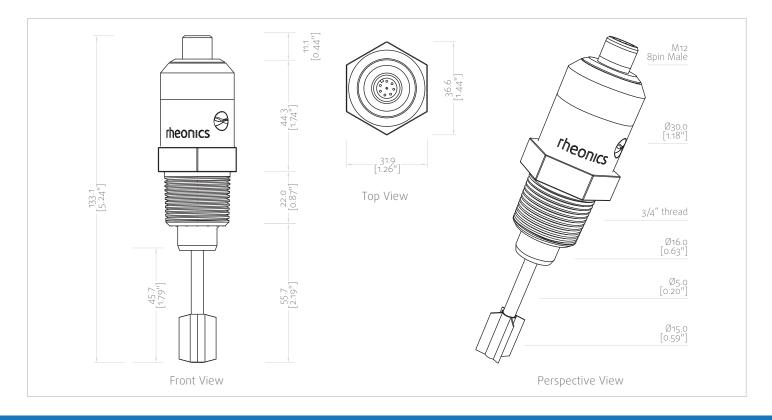
## Dimensions





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### SRD dimensions

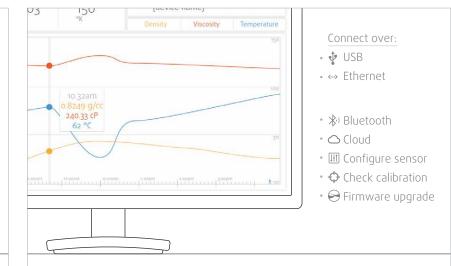


### Software

### rheonics Application



### PC Data Acquisition & Analysis





## Ordering

#### Ordering code example

	V1	STD	D1	DCAL1	E1	C1,C2	T1	P1	X1
SRD	Viscosity range	V. Calibration	Density range	D. Calibration	Electronics	Communication	Temperature	Pressure	Process Connection
	viscosity range	V. Condition	bensity ronge	D. Condition	Electionics	commencedion	remperature	Tressure	
Order	code	Name		Short description					
	sity range (select a								
V1		1 - 300	o cP	Standard calibrated	l range				
V2		custom		Customer specified calibration range (max. 50,000 cP)					
Visco	sity Calibration (sel	ect all)							
STD			rd calibration						
CUS				ations - specify visco	osity range, accura	acy required and ope	erational conditions	5	
Densi	ty range (select all			//	,	/			
D1		0.4 - 1.	5 a/cc	Standard range					
D2		custom		Customer specified	range (max. 4 g	/cc)			
	ty Calibration (sele								
DCAL	, ,	0.01 g/	cc	Standard calibration	n accuracy				
DCAL:	2		/cc or better			ify density range, ac	curacy required and	d operational co	nditions
	onics (select one)		/						
E1	,	SME-TR	RD	Transmitter housing	a with display				
E2		SME-TR	(	Transmitter housing					
E3		SME-DF	RM	DIN-rail mount hou					
	nunication (select a	all)							
C1		4-20 m	A	3 channels of 4-20	mA analog signal				
C2			s RTU (RS-485)	Modbus RTU over F					
C3		USB	( 10)	USB 2.0 compliant s		equisition port			
C4		Etherne	et	Ethernet TCP/IP with RJ45 connector					
C5		Bluetoo	oth LE 4.0			mmunication, only a	available with displ	ay module	
	erature (select one				5	, ,		_/	
T1		125 °C		Sensor rated for op	peration in proces	s fluids up to 125 °C (	(250 °F)		
T2		150 °C				s fluids up to 150 °C			
T3		200 °C				s fluids up to 200 °C			
T4		> 200 °	C	Sensor rated for operation in process fluids above 200 °C (>400 °F)					
Press	ure (select one)	I		1			<b>\</b>		
P1	. ,	15 bar (2	200 DSI)	Sensor rated for pro	cess fluids pressur	e up to 15 bar (200 psi	)		
P2			1000 psi)			e up to 70 bar (1000 p			
P3			(3000 psi)	Sensor rated for process fluids pressure up to 200 bar (3000 psi)					
P4			(5000 psi)	Sensor rated for process fluids pressure up to 350 bar (5000 psi)					
Proce	ss Connection (sel		() /	· · · · · · · · · · · · · · · · · · ·	I		. /		
X1	· · · · · · · · · · · · · · · · · · ·	3/4" N	pŢ	Standard					
X2		Flange		Threaded Flange adapter, specify DN/PN					
X3		Tri-clan	np	Threaded TC adapter, specify size					
Acces	sories								
	or cable	5M, 10f	n, 30M	8 core cable for co	nnecting sensor to	o transmitter (PUR o	r PEEK sheaths)		
	gland	1/2" NF		1/2"NPT Standard a					
	mittar mounting br					AE TRD transmitter	aqueique		

#### **Contact Information**

Cable gland Transmitter mounting bracket

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1/2"NPT Standard and Ex cable glands Mounting bracket for SME-TR and SME-TRD transmitter housings

Protected by US and International patents granted and pending

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†subject to change without notice

monitoring

density and viscosity